

Date: Thursday, 4/12/2007 8:51:26 AM  
 User: Kim Johnston

Process Sheet

Split-

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 31743  
 Estimate Number : 12758  
 P.O. Number : *N/A*  
 This Issue : 4/12/2007 S.O. No. : *N/A*  
 Prsht Rev. : NC  
 First Issue : *N/A* Type : SMALL / MED FAB  
 Previous Run : 31567  
 Drawing Name : LH STEP ACTUATOR ASSEMBLY  
 Part Number : 41232 000 001 001  
 Drawing Number : 41232-000-001 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : *N/A*  
 Due Date : 5/10/2007 Qty: 4 Um: Each  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment : Est Rev: A New Issue 07-02-28 JLM

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP41232-000-001

CHG 001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

AP0925ELBN

BARBED ELBOW

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

BARBED ELBOW

Batch: *M103727*

4.0

AN960JD416

Washer

Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Batch: *M102929*

5.0

MS21042L4

Nut

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

Batch: *M003914*

*7/5/4 SQ*





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Part Number: 41232 000 001 001

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 AN423A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Batch: M103688 ✓

7.0 MS3548993



GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

GROMMET

Batch: M103688 ✓

8.0 AN960JD416L



Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

M103962 ✓

9.0 MS24665151



Cotter Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Cotter Pin

M14526 ✓

10.0 MS203923C21



Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pin

M11765 ✓

11.0 R 3400



plastic tubing 1/4id x 3/8od-black



Comment: Qty.: 3.0500 f(s)/Unit Total : 12.2000 f(s)

plastic tubing 1/4id x 3/8od-black

Cut to 18" Long X2

Batch: M103351 ✓

12.0 41232 200 006 001



Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bracket

Batch: B30505 ✓

7/5/3 SP





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Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

41232 200 005 001

Spacer (Step Actuator)



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Spacer (Step Actuator)

Batch: B30503 ✓

14.0

41232 200 004 001

Reducer Tee Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Reducer Tee Assembly

Batch: B31779 ✓

15.0

41232 200 003 001

Spring (Step Actuator)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Spring (Step Actuator)

Batch: N/A ✓

16.0

41232 000 001 001

Step Actuator LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Step Actuator LH

Batch: B31746 ✓

17.0

41232 200 003 001

Spring (Step Actuator)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Spring (Step Actuator)

BATCH: B30940 ✓

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



7/5/3 SQ (4)

Comment: INSPECT 100% KITS FOR COMPLETENESS

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP 41232-000-001-001

Location: Per Draft

PPP Rev: 7/5/15 SQ (1)

L7 add to kit 1 case 124 K002 4CR 0545

M104092 ✓

M104384 3X ✓



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Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

12070518

Job Completion



12070518



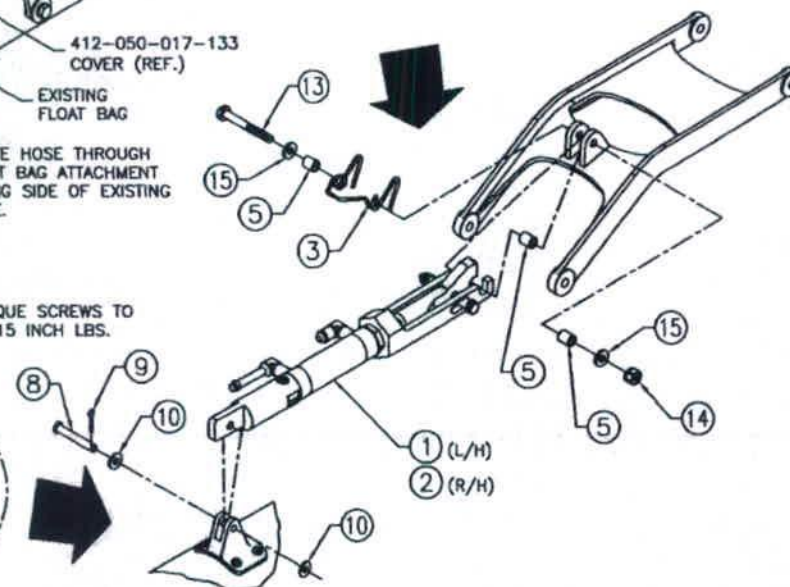
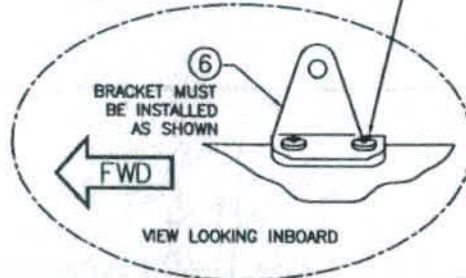
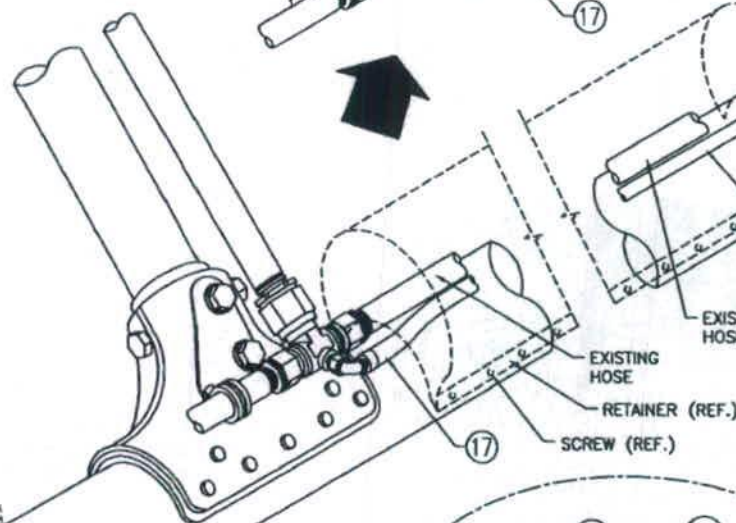
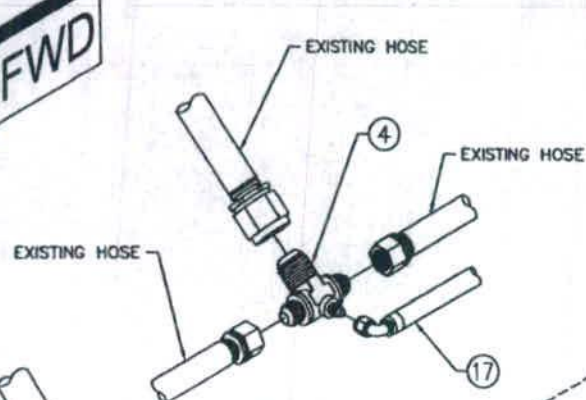


REVISION				APPROVED	DATE
LETTER	DTSMAN	DATE	DESCRIPTION		
A	DNN	1/14/04	INCRP. E.O.; CHG. P/N OF ITEM #17. MINOR CHANGE - FAR 21.95	1/14/04	1/14/04

1	1	17	PS4025E000DF540A	HOSE					
1	1	16	AP0925ELBN	BARBED ELBOW	ARK-PLAS PRODUCTS, INC., FLIPPIN, ARKANSAS 72634				
2	2	15	AN960JD416	WASHER					
1	1	14	MS21042-L4	NUT					
1	1	13	AN4-23A	BOLT					
AR	AR	12	MIL-S-8802	SEALANT					
1	1	11	MS35489-93	GROMMET					
2	2	10	AN960JD416L	WASHER					
1	1	9	MS24665-151	COTTER PIN					
1	1	8	MS20392-3C21	PIN					
2	2	7	R-3400 1/4 ID x 3/8 OD BLACK	PLASTIC TUBING	NORTON PERFORMANCE PLASTICS CORP., AKRON, OHIO 44309				
1	1	6	41232-200-006-001	BRACKET	(ALT. P/N 412-050-026-101, BELL HELICOPTER)				
3	3	5	41232-200-005-001	SPACER					
1	1	4	41232-200-004-001	REDUCER TEE					
1	1	3	41232-200-003-001	SPRING					
1	1	2	41232-200-001-002	R/H ACTUATOR ASSY					
1	1	1	41232-200-001-001	L/H ACTUATOR ASSY					
			-002	R/H INSTALLATION					
			-001	L/H INSTALLATION					
			-001	END NO.					
			PART NO.	NAME	STOCK SIZE	MATERIAL	MATL SPEC	ZONE	
			NO. REQ'D PER ASSY	LIST OF MATERIAL					
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				XLS-1	CHK	D. MURPHY	5/20/02		
				XLS-03	CHK				
				XLS-010	CHK				
41232-1000				ANGLES	HEAT TREAT			Dwg. No. 41232-000-001 SHT 1 OF 2	
NEXT ASSEMBLY				AS	FINISH	Erie Aviation, Inc.		REV. A	

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-001 L/H INSTALLATION (SHOWN)  
-002 R/H INSTALLATION (OPPOSITE)

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STEP ACTUATOR INSTALLATION

REV C

41232-000-001  
SHT 2 OF 2

REV A

